

Subject:Replacing a Silk-screened Front Holder with a Carved Front Holder on a<br/>Cairns® Leather Fire HelmetDate:February 6, 2013

To Whom It May Concern:

In the event that you want to replace a silk-screened front holder with a carved front holder on your leather helmet, the rib hole nearest the top of the leather helmet dome may not align properly with the corresponding hole on your new carved front holder.

If this is the case with your leather helmet, you can drill a new hole without voiding the warranty or affecting the OSHA or NFPA 1971 certification on the N5A New Yorker and N6A Houston, respectively.

We recommend the following replacement steps:

- 1. Remove the silk-screened front holder.
- 2. <u>Optional Step</u>: fill the rib hole nearest the top of the dome with Loctite #5510 Adhesive Sealant. Allow the sealant to cure for 24 hours.
- 3. Place the carved front holder on the dome's front rib, aligning the first and second holes with the corresponding holes in the rib.
- 4. Mark and drill the new third hole.
- 5. Install the carved front holder.

If you have any questions or need any additional information, please let me know.

Thank you!

Regards,

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